



SAFETY DATA SHEET

1. Identification

Product number 1000010712
Product identifier **BASEBOARD WAX STRIPPER**
Company information Claire Manufacturing Co.
1005 S. Westgate Drive
Addison, IL 60101 United States
Company phone General Assistance 1-630-543-7600
Emergency telephone US 1-866-836-8855
Emergency telephone outside US 1-952-852-4646
Version # 01
Recommended use Not available.
Recommended restrictions None known.

2. Hazard(s) identification

Physical hazards Flammable aerosols Category 1
Health hazards Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2
Sensitization, skin Category 1
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements



Signal word Danger
Hazard statement Extremely flammable aerosol. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
Precautionary statement
Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Avoid breathing gas. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves. Wear eye/face protection.
Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
Disposal Not available.
Hazard(s) not otherwise classified (HNOC) None known.
Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
2-Butoxyethanol		111-76-2	20 - 40

Chemical name	Common name and synonyms	CAS number	%
Butane		106-97-8	2.5 - 10
Propane		74-98-6	1 - 2.5
Anhydrous Ammonia		7664-41-7	0.1 - 1
Pine Oil		8002-09-3	0.1 - 1
Other components below reportable levels			60 - 80

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If symptoms develop move victim to fresh air. Get medical attention if symptoms persist.
Skin contact	Take off immediately all contaminated clothing. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash clothing separately before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	May cause allergic skin reaction. Dermatitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may explode when exposed to heat or flame. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	Extremely flammable aerosol.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing gas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Refer to attached safety data sheets and/or instructions for use. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Use water spray to reduce vapors or divert vapor cloud drift. Isolate area until gas has dispersed. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid contact with skin, eyes and clothing. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not re-use empty containers. Do not get in eyes, on skin, or on clothing. Avoid breathing gas. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 1 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Refrigeration recommended. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
2-Butoxyethanol (CAS 111-76-2)	PEL	240 mg/m ³
		50 ppm
Anhydrous Ammonia (CAS 7664-41-7)	PEL	35 mg/m ³
		50 ppm
Propane (CAS 74-98-6)	PEL	1800 mg/m ³
		1000 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
2-Butoxyethanol (CAS 111-76-2)	TWA	20 ppm
Anhydrous Ammonia (CAS 7664-41-7)	STEL	35 ppm
	TWA	25 ppm
Butane (CAS 106-97-8)	STEL	1000 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-Butoxyethanol (CAS 111-76-2)	TWA	24 mg/m ³
		5 ppm
Anhydrous Ammonia (CAS 7664-41-7)	STEL	27 mg/m ³
		35 ppm
	TWA	18 mg/m ³
		25 ppm
Butane (CAS 106-97-8)	TWA	1900 mg/m ³
		800 ppm
Propane (CAS 74-98-6)	TWA	1800 mg/m ³
		1000 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
2-Butoxyethanol (CAS 111-76-2)	200 mg/g	Butoxyacetic acid (BAA), with hydrolysis	Creatinine in urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

2-Butoxyethanol (CAS 111-76-2) Skin designation applies.

US - Tennessee OELs: Skin designation

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Face shield is recommended.

Hand protection For prolonged or repeated skin contact use suitable protective gloves.

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Skin protection

Respiratory protection If permissible levels are exceeded use NIOSH mechanical filter / organic vapor cartridge or an air-supplied respirator.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Gas.

Form Aerosol.

Color Light brown. Tan.

Odor Solvent.

Odor threshold Not available.

pH 11.5 - 12.5

Melting point/freezing point Not available.

Initial boiling point and boiling range 189.02 °F (87.24 °C) estimated

Flash point -156.0 °F (-104.4 °C) Propellant estimated

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 55 - 75 psig @25C estimated

Vapor density Not available.

Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	446 °F (230 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Specific gravity	0.912 estimated

10. Stability and reactivity

Reactivity	Reacts violently with strong acids. This product may react with oxidizing agents.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Do not mix with other chemicals. Contact with incompatible materials. Fire or intense heat may cause violent rupture of packages.
Incompatible materials	Acids. Strong oxidizing agents. Oxidizing agents. Nitrates. Fluorine. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Ingestion may cause severe irritation of the mouth, the esophagus and the gastrointestinal tract.
Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns. May cause an allergic skin reaction.

2-Butoxy ethanol may be absorbed through the skin in toxic amounts if contact is repeated and prolonged. These effects have not been observed in humans.

Eye contact	Causes serious eye damage.
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Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. May cause allergic skin reaction. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Causes severe eye damage.
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Information on toxicological effects

Acute toxicity	May cause an allergic skin reaction. Expected to be a low hazard for usual industrial or commercial handling by trained personnel. Harmful if swallowed, in contact with skin or if inhaled.
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Components	Species	Test Results
2-Butoxyethanol (CAS 111-76-2)		
Acute		
<i>Dermal</i>		
LD50	Guinea pig	230 ml/kg, 24 Hours
		7.3 ml/kg, 4 Days
	Rabbit	450 ml/kg, 24 Hours
		435 mg/kg, 24 Hours
	Rat	0.63 ml/kg
		> 2000 mg/kg, 24 Hours
<i>Inhalation</i>		
LC50	Rabbit	400 ppm, 7 Hours
	Rat	450 ppm, 4 Hours
<i>Oral</i>		
LD100	Rabbit	695 mg/kg

Components	Species	Test Results
LD50	Dog	> 695 mg/kg
	Guinea pig	1200 mg/kg
	Rat	530 - 2800 mg/kg
Anhydrous Ammonia (CAS 7664-41-7)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	4230 ppm, If <1L: Consumer Commodity Hours
	Rat	7939 mg/m3 4000 ppm, If <1L: Consumer Commodity Hours
<i>Oral</i>		
LD50	Rat	350 mg/kg
Butane (CAS 106-97-8)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	1237 mg/l, 120 Minutes 52 %, 120 Minutes
	Rat	1355 mg/l
Propane (CAS 74-98-6)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	1237 mg/l, 120 Minutes 52 %, 120 Minutes
	Rat	1355 mg/l 658 mg/l/4h

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	Causes skin irritation. May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	
2-Butoxyethanol (CAS 111-76-2)	3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard. Not likely, due to the form of the product.
Chronic effects	Prolonged inhalation may be harmful. May be harmful if absorbed through skin. 2-Butoxy ethanol may be absorbed through the skin in toxic amounts if contact is repeated and prolonged. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components	Species	Test Results	
2-Butoxyethanol (CAS 111-76-2)			
Aquatic			
Fish	LC50	Inland silverside (Menidia beryllina)	1250 mg/l, 96 hours
Anhydrous Ammonia (CAS 7664-41-7)			
Aquatic			
Fish	LC50	Chinook salmon (Oncorhynchus tshawytscha)	0.43 - 0.47 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

2-Butoxyethanol	0.83
Butane	2.89
Propane	2.36

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

UN number	UN1950
UN proper shipping name	Aerosols, flammable, (each not exceeding 1 L capacity)
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2020, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond mark on cartons after 12/31/20 and may be used now in place of the "Consumer Commodity ORM-D" marking and both may be displayed concurrently.

IATA

UN number	UN1950
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UN proper shipping name Aerosols, flammable
Transport hazard class(es)
Class 2.1
Subsidiary risk -
Label(s) 2.1
Packing group Not applicable.
Environmental hazards No.
ERG Code 10L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed.

Cargo aircraft only Allowed.

Packaging Exceptions LTD QTY

IMDG

UN number UN1950
UN proper shipping name AEROSOLS
Transport hazard class(es)

Class 2.1

Subsidiary risk -

Label(s) 2.1

Packing group Not applicable.

Environmental hazards

Marine pollutant No.

EmS F-D, S-U

Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Packaging Exceptions LTD QTY

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Anhydrous Ammonia (CAS 7664-41-7) Listed.

SARA 304 Emergency release notification

Anhydrous Ammonia (CAS 7664-41-7) 100 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
 Immediate Hazard - Yes
 Delayed Hazard - No
 Fire Hazard - Yes
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Anhydrous Ammonia	7664-41-7	100	500 lbs		
Ethylene Oxide	75-21-8	10	1000 lbs		

SARA 311/312 Hazardous chemical
 No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Anhydrous Ammonia	7664-41-7	0.1 - 1
Ethylene Glycol	107-21-1	0.1 - 1
1,4-Dioxane	123-91-1	0.01 - 0.1
Ethylene Oxide	75-21-8	0.01 - 0.1

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Anhydrous Ammonia (CAS 7664-41-7)
 Butane (CAS 106-97-8)
 Propane (CAS 74-98-6)

Safe Drinking Water Act (SDWA)
 Not regulated.

US state regulations**US. Massachusetts RTK - Substance List**

2-Butoxyethanol (CAS 111-76-2)
 Anhydrous Ammonia (CAS 7664-41-7)
 Butane (CAS 106-97-8)
 Propane (CAS 74-98-6)

US. New Jersey Worker and Community Right-to-Know Act

2-Butoxyethanol (CAS 111-76-2)
 Anhydrous Ammonia (CAS 7664-41-7)
 Butane (CAS 106-97-8)
 Pine Oil (CAS 8002-09-3)
 Propane (CAS 74-98-6)

US. Pennsylvania Worker and Community Right-to-Know Law

2-Butoxyethanol (CAS 111-76-2)
 Anhydrous Ammonia (CAS 7664-41-7)
 Butane (CAS 106-97-8)
 Propane (CAS 74-98-6)

US. Rhode Island RTK

Anhydrous Ammonia (CAS 7664-41-7)
 Butane (CAS 106-97-8)
 Propane (CAS 74-98-6)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

1,4-Dioxane (CAS 123-91-1) Listed: January 1, 1988
Ethylene Oxide (CAS 75-21-8) Listed: July 1, 1987

US - California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009

US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene Oxide (CAS 75-21-8) Listed: February 27, 1987

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-29-2015

Version # 01

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.